

PREMIUM ALUMINUM RAILING, FENCING AND DECKING SYSTEMS

PRODUCT CATALOG

ABOUT US

Harmony Railing[®] products offers a variety of luxury outdoor living products that beautifully complete any outdoor oasis. Our systems are safe, low maintenance and elevate the look of decks, patios, and pool areas across the country.

STRONG AND SAFE

Our dedication to research and development ensures a safe, uniquely engineered railing system that meets commercial and residential codes throughout the country.

LOW MAINTENANCE

Harmony's high-performance products are made of durable aluminum and coated with an AkzoNobel custom-blended Interpon D Series AAMA 2604 textured powder coating.

Harmony Railing[®] products are backed by a 20-year limited warranty against manufacturing defects, cracking, chipping, blistering or peeling under normal use and weather conditions.

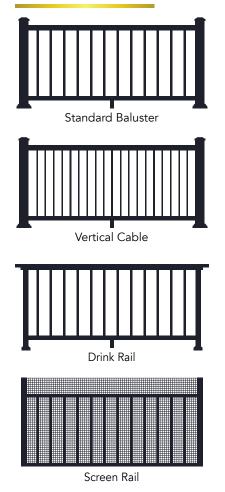
BEAUTY AND STYLE

We offer a variety of classic and modern railing styles. Our railing is manufactured with premium powder-coated aluminum that creates a beautiful look and is soft to touch. All systems are available in multiple colors.

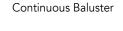


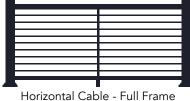
Baluster Panel System in Black

HARMONY RAILING, FENCING AND DECKING SYSTEMS

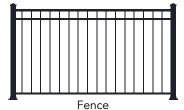


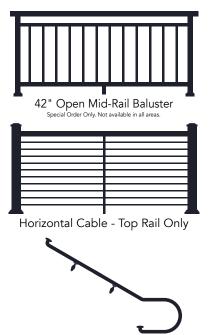
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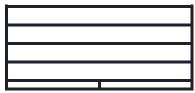








ADA Handrail



Aluminum Framing

PREMIUM DESIGN

FULL PRODUCT LINE Gate kits, lights, ADA handrails and parts



COLORS AND STYLES



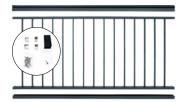
Colors vary by monitors and printing process. See actual samples for accurate color.

ALUMINUM RAILING SPECIFICATIONS

- 36in H x 6ft W Deck and Stair Panels Actual Size: 34in H X 69.43in W
- 36in H x 8ft W Deck and Stair Panels Actual Size: 34in H X 91.31in W
- 42in H x 6ft W Deck Panels Actual Size: 39in H X 69.43in W
- 42in H x 8ft W Deck Panels Actual Size: 39in H X 91.31in W
- 42in H x 6ft W Stair Panels Actual Size: 41.43in H X 69.43in W
- Standard Balustrade Dimensions = 0.5in x 0.75in (.050in wall), Spacing = 3.875in
- Victorian Top Rail: 2.25in H x 2.25in W (.055in wall)
- Alta Top Rail: 1.833in H x 2.25in W (.055in wall)
- Bottom Rail 1.5in x 1.5in (.050in wall)
- 3in x 3in Post Actual Lengths: 38.25in, 43.5in and 48in (.065in wall)
- 2in x 2in Posts Actual Lengths: 34.06in, 39.625in and 48in (.09in wall)

- Standard Baluster Gate Kits Actual Sizes: 33.9in H X 38in W or 39.5in H X 38in W for up to 39in and 49in openings
- Wide Baluster Gate Kits Actual Sizes: 33.9in H X 48in W or 39.5in H X 48in W for up to 39in and 49in openings
- Horizontal and Cable Gate Kits Actual Sizes: 33.9in H X 49in W or 39.5in H X 49in W for up to 50in openings

BALUSTER PANEL SYSTEM



PREASSEMBLED ALUMINUM PANELS

B=Black, W=White, Z=Bronze. Piano and Tuxedo available special order only.

RAILING PANELS

Victorian

36in H x 6ft W P/N HR362306 42in H x 6ft W P/N HR362406 36in H x 8ft W P/N HR362308 42in H x 8ft W P/N HR362408

Alta

36in H x 6ft W P/N HR862306 42in H x 6ft W P/N HR862406 36in H x 8ft W P/N HR862308 42in H x 8ft W P/N HR862408



B=Black, W=White, Z=Bronze. Piano and Tuxedo available special order only.

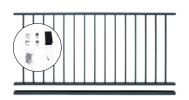
STAIR RAILING PANELS

36in H x 6ft W P/N HS352306 42in H x 6ft W P/N HS352406 36in H x 8ft W P/N HS352308 42in H x 8ft W P/N HS352408

Alta

36in H x 6ft W P/N HS852306 42in H x 6ft W P/N HS852406 36in H x 8ft W P/N HS852308 42in H x 8ft W P/N HS852408

CONTINUOUS RAILING SYSTEM



36in H x 6ft W P/N HR062306 42in H x 6ft W P/N HR062406 36in H x 8ft W P/N HR062308 42in H x 8ft W P/N HR062408

RAILING PANELS

B=Black, W=White, Z=Bronze

NOTE: Top rails sold separately with continuous railing system



STAIR RAILING PANELS

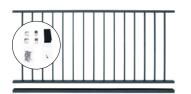
36in H x 6ft W P/N HS052306 42in H x 6ft W P/N HS052406 36in H x 8ft W P/N HS052308 42in H x 8ft W P/N HS052408

B=Black, W=White, Z=Bronze

NOTE: Top rails sold separately with continuous railing system



DRINK RAIL SYSTEM



RAILING PANELS

(SAME AS CONTINUOUS RAIL SYSTEM)

36in H x 6ft W P/N HR062306 42in H x 6ft W P/N HR062406 36in H x 8ft W P/N HR062308 42in H x 8ft W P/N HR062408

B=Black, W=White, Z=Bronze



DRINK RAIL KITS

Includes 4 color matched clips, 8 #8 3/4in Self-tapping SS screws, 16 #8 3/4in type 17 phillips stainless steel mod truss K-Lath screws.

Black = P/N BR094203BK White = P/N BR094203WK Bronze = P/N BR094203ZK

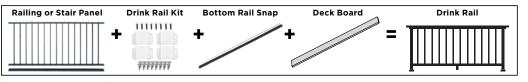
Bottom Rail Snaps 6ft Snap P/N SH093106 8ft Snap P/N SH093108

B=Black, W=White, Z=Bronze

NOTE: For the Drink Rail System, the Bottom Rail Snap (SH093106 or SH093108) is used as the Top Rail Snap which supports the bracket and the Drink Rail. The panels to order are the continuous top rail panels (they do not include a top rail snap).

Choose your own top rail – typically a deck board to match the deck surface.

Each 8ft Section Requires: one Railing Panel, six Drink Rail Clips (2/3 of a kit) and one Bottom Rail Snap. For 6ft sections, only four Drink Rail Clips are required.



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VERTICAL CABLE RAILING SYSTEM





36IN VERTICAL CABLE PANELS

P/N VC152306

P/N VC152406

36in H x 6ft W Victorian Deck	P/N VC662306
36in H x 8ft W Victorian Deck	P/N VC662308
36in H x 6ft W Alta Deck	P/N VC162306
36in H x 8ft W Alta Deck	P/N VC162308
36in H x 6ft W Victorian Stair	P/N VC652306
36in H x 6ft W Alta Stair	P/N VC152306

42IN VERTICAL CABLE PANELS

P/N VC662406 42in H x 6ft W Victorian Deck 42in H x 8ft W Victorian Deck P/N VC662408 P/N VC162406 42in H x 6ft W Alta Deck 42in H x 8ft W Alta Deck P/N VC162408 P/N VC652406

42in H x 6ft W Victorian Stair 42in H x 6ft W Alta Stair

36IN CONTINUOUS VERTICAL CABLE PANELS*

36in H x 6ft W Continuous Deck P/N VC088306 36in H x 8ft W Continuous Deck P/N VC088308 36in H x 6ft W Continuous Stair P/N VC058306

42IN CONTINUOUS VERTICAL CABLE PANELS*

42in H x 6ft W Continuous Deck P/N VC088406 42in H x 8ft W Continuous Deck P/N VC088408 42in H x 6ft W Continuous Stair P/N VC058406

B=Black, W=White, Z=Bronze



Actual panel heights: 33.5in and 39in. Actual panel lengths: 69.43in and 91.31in. 3in posts are required to reach 6ft and 8ft lengths on center. System uses standard 3in aluminum posts. Top Rail Snaps are included.

Continuous Top Rail Systems are used with 2in posts and do not include top rail snaps. Top rail snaps are sold separately in 18ft lengths.

*These kits can also be used as Sub-Assembly Replacement Kits.

1/4IN TEMPERED GLASS RAILING SYSTEM



6FT FULL PANEL GLASS RAIL SECTION

Actual panel length = 69.43in. Glass and Top Rails are not included and must be purchased separately. P/N HG031206

B=Black, W=White, Z=Bronze





1/4in Tempered Glass Panels not included.

HORIZONTAL CABLE RAILING SYSTEMS

P/N TF651306

P/N TF651308

P/N TF151306

P/N TF151308



Full Frame Kits (with bottom rail)



36IN / 42IN FULL FRAME KITS

36/42in H x 6ft W Victorian DeckP/N TF66130636/42in H x 8ft W Victorian DeckP/N TF66130836/42in H x 6ft W Alta DeckP/N TF16130636/42in H x 8ft W Alta DeckP/N TF161308

36/42in H x 6ft W Victorian Stair 36/42in H x 8ft W Victorian Stair 36/42in H x 6ft W Alta Stair 36/42in H x 8ft W Alta Stair

B=Black, W=White, Z=Bronze



36IN / 42IN CONTINUOUS FULL FRAME KITS*

36/42in H x 6ft W Continuous Deck P/N TF068306 36/42in H x 8ft W Continuous Deck P/N TF068308 36/42in H x 6ft W Continuous Stair P/N TF058306 36/42in H x 8ft W Continuous Stair P/N TF058308

B=Black, W=White, Z=Bronze



Top Rail Only Kits (without bottom rail)



36IN / 42IN TOP RAIL KITS

36/42in H x 6ft W Victorian DeckP/N TR66130636/42in H x 8ft W Victorian DeckP/N TR66130836/42in H x 6ft W Alta DeckP/N TR16130636/42in H x 8ft W Alta DeckP/N TR161308

36/42in H x 6ft W Victorian StairP/N TR65130636/42in H x 8ft W Victorian StairP/N TR65130836/42in H x 6ft W Alta StairP/N TR15130636/42in H x 8ft W Alta StairP/N TR151308

B=Black, W=White, Z=Bronze



36IN / 42IN CONTINUOUS TOP RAIL KITS*

36/42in H x 6ft W Continuous Deck P/N TR068306 36/42in H x 8ft W Continuous Deck P/N TR068308 36/42in H x 6ft W Continuous Stair P/N TR058306 36/42in H x 8ft W Continuous Stair P/N TR058308

B=Black, W=White, Z=Bronze

SPECIFICATIONS:

- Actual panel heights:
 33.5in H and 39in H.
 Actual Panel Lengths:
 69.43in W and 91.31in W.
- 3in posts are required to reach 6ft and 8ft lengths on center.
- System requires Horizontal Cable Aluminum Posts.
- Full Frame Kits include a bottom rail; Top Rail Kits do not.
- The horizontal cable kits are used for both 36in and 42in systems.
- 36in Full Frame Systems require 9 horizontal cables; Top Rail Systems require 10 horizontal cables.
- 42in Full Frame Systems require 11 horizontal cables; Top Rail Systems require 12 horizontal cables.
- 36in and 42in Continuous Top Rail Systems are used with 2in posts and do not include top rail snaps. Top rail snaps are sold separately in 18ft lengths.
- Cable kits are designed for level or stair surfaces.

*These kits can also be used as Sub-Assembly Replacement Kits.

HORIZONTAL CABLE RAILING SYSTEMS





HORIZONTAL CABLE 3IN ALUMINUM POST KITS

These pre-drilled posts are required for the horizontal cable systems. Kits include: assembled post and base plate, post cap and post base plate vinyl skirt. Stair end posts include beveled washers. All posts below are for 36in and 42in horizontal cable systems. 42in posts are used for 42in systems, and are used for the bottom stair post on a 36in system.

36IN SYSTEMS

36in H x 3in W End Deck PostP/N PC6E133636in H x 3in W Inline Deck PostP/N PC61133636in H x 3in W Corner Deck PostP/N PC6C133642in H x 3in W Inline Stair PostP/N PC6S134242in H x 3in W Stair Bottom PostP/N PC6B1342

42IN SYSTEMS

42in H x 3in W End Deck PostP/N PC6E134242in H x 3in W Inline Deck PostP/N PC6I134242in H x 3in W Corner Deck PostP/N PC6C134248in H x 3in W Inline Stair PostP/N PC6S134848in H x 3in W Stair Bottom PostP/N PC6B1348

36IN CONTINUOUS SYSTEMS

36in H x 2in W End Deck PostP/N PC6E123636in H x 2in W Inline Deck PostP/N PC61123636in H x 2in W Corner Deck PostP/N PC6C123642in H x 2in W Inline Stair PostP/N PC6S1242

42IN CONTINUOUS SYSTEMS

42in H x 2in W End Deck PostP/N PC6E124242in H x 2in W Inline Deck PostP/N PC6I124242in H x 2in W Corner Deck PostP/N PC6C124248in H x 2in W Inline Stair PostP/N PC6S124848in H x 2in W Stair Bottom Post P/N PC6B1248



B=Black, W=White, Z=Bronze

Post-to-deck mount screws/anchors sold separately. 3in x 3in Posts actual lengths are 38.25in, 43.5in and 48in.



HORIZONTAL CABLE KITS

These kits are designed for the horizontal cable systems. Each kit includes: (1) 1/8in stainless steel cable with pre-attached threaded stud in 5ft to 60ft lengths (increments of 5ft), (1) 1/8in threaded receiver fitting, (1) 1/8in fast receiver fitting and (2) stainless end caps. Full Frame Kits require 9 cables. Top Rail Kits require 10 cables. If exceeding 60ft in length, another cable kit and two end posts are required to start another run.

HORIZONTAL CABLE KITS FOR 3IN POSTS

5ft Kit P/N CW60305	20ft Kit P/N CW60320	35ft Kit P/N CW60335	50ft Kit P/N CW60350
10ft Kit P/N CW60310	25ft Kit P/N CW60325	40ft Kit P/N CW60340	55ft Kit P/N CW60355
15ft Kit P/N CW60315	30ft Kit P/N CW60330	45ft Kit P/N CW60345	60ft Kit P/N CW60360

HORIZONTAL CABLE KITS FOR 2IN POSTS

 5ft
 Kit P/N CW90205
 20ft Kit P/N CW90220
 35ft Kit P/N CW90235
 50ft Kit P/N CW90250

 10ft
 Kit P/N CW90210
 25ft Kit P/N CW90225
 40ft Kit P/N CW90240
 55ft Kit P/N CW90255

 15ft
 Kit P/N CW90215
 30ft Kit P/N CW90230
 45ft Kit P/N CW90245
 60ft Kit P/N CW90260



CABLE TOOLS

Cable Gripper ToolTC097606Designed for use with Irwin VISE- GRIP*
Straight Jaw Locking Pliers Model #302L3-7R
(not included).TK32750Horizontal Cable Tool KitTK32750Includes: cable threading tool,
90° cable threading tool and
cable release tool.TK32750

Stainless Steel Cable Cutter

TC697703

ALUMINUM POST KITS



3IN ALUMINUM POST KITS

Includes: assembled post and base plate, post cap and post base plate vinyl skirt.

36in H x 3in W P/N HK441336 42in H x 3in W P/N HK441342 48in H x 3in W P/N HK441348

B=Black, W=White, Z=Bronze Post-to-deck mount screws/ anchors sold separately.

3in x 3in Posts - Actual Lengths = 38.25in, 43.5in and 48in.



2IN ALUMINUM POST KITS

Includes: assembled post and base plate, post base plate vinyl skirt, straight cross-over bracket and two #8 x 1.5in self-tapping screws.

36in H x 2in W P/N HK341236 42in H x 2in W P/N HK341242 48in H x 2in W P/N HK341248

B=Black, W=White, Z=Bronze

Post-to-deck mount screws/ anchors sold separately.

2in x 2in Posts - Actual Lengths = 34.06in, 39.625in and 48in.

GATE KITS





Kits include gate, self-closing hinges and keyed latching hardware.

BALUSTER GATE KITS

For openings up to 49in wide. Actual heights: 33.9in and 39.5in, actual width: 48in.

48in W x 36in H Baluster Gate Kit 48in W x 42in H Baluster Gate Kit P/N HG07518 P/N HG07520

VERTICAL CABLE GATE KITS

Adjustable width for openings up to 50in wide. Actual heights: 33.9in and 39.5in, actual width: 49in.

49in W x 36in H Vertical Cable Gate KitP/N CG60134949in W x 42in H Vertical Cable Gate KitP/N CG601449

HORIZONTAL CABLE GATE KITS

49in W x 36in H Horizontal Cable Gate Kit Adjustable width for openings up to 50in wide. Actual height: 33.9in, actual width: 49in. P/N CG681349

49in W x 42in H Horizontal Cable Gate Kit For 50in wide openings. **Width is not adjustable.** Actual height: 39.5in, actual width: 49in. P/N CG681449

B=Black, W=White, Z=Bronze





RAIL CLIP JIG/TOUCH-UP PAINT

Ensures proper placement of the lower rail clips when attaching to posts. Touch-up paint is included for use when cutting extrusions. P/N HJ39700 B=Black, W=White, Z=Bronze



CONTINUOUS TOP RAIL SNAP

For use with continuous rail panels and 2in posts. 18ft Length. Victorian P/N VT393118 Alta P/N AL893118 B=Black, W=White, Z=Bronze



DECK & STAIR PANEL ATTACH KIT Required when deck or stair panel

Required when deck or stair panel is cut and attaching more than one section. P/N HC39500



22.5° PANEL ATTACH KIT Required for 45° deck corpers

Required for 45° deck corners. Refer to installation instructions for proper post placement. P/N HC06422



45° WALL MOUNT KIT Required for 45° wall applications. Not to be used for post applications. P/N HC06445



STRAIGHT WALL MOUNT KIT FOR BALUSTER AND GLASS PANELS

Used to secure deck panels to structural surface without a post for support. Victorian P/N HC39100 Alta P/N HC89100 B=Black, W=White, Z=Bronze



ALTA CORNER KITS 90° Corner P/N HC801290 45° Corner P/N HC801245 B=Black, W=White, Z=Bronze



22.5° GLASS PANEL ATTACH KIT

Required for 45° deck corners. Refer to installation instructions for proper post placement. P/N HCO3422 B=Black, W=White, Z=Bronze



GLASS PANEL ATTACH KIT Required when deck panel is cut and attaching more than one section. P/N HC03400 B=Black, W=White, Z=Bronze



BOTTOM SNAP COLLAR KITS

For applications without a top snap. Cover mis-cuts to top or bottom rails. Deck P/N BH061202 Stair P/N BH051202 B=Black, W=White, Z=Bronze



CUT COLLAR KITS For applications with a top snap. Cover mis-cuts to a top rail snap and bottom rail. Victorian Deck P/N VT361202 Victorian Stair P/N VT351202 Alta Deck P/N AL061202 Alta Stair P/N AL051202 B=Black, W=White, Z=Bronze



TOP RAIL END CAPS

For use with the continuous rail system. Victorian P/N VE19400 Alta P/N AL825101 B=Black, W=White, Z=Bronze

LIGHTING AND ACCESSORIES



3IN LED POST CAP PERIMETER LIGHT .3 watts, 3 LEDS, 39 Lumens, 4,000 Kelvin P/N: LE045310

B=Black, W=White, Z=Bronze



SOLAR 3IN LED POST CAP PERIMETER LIGHT 3 Lumens, 3,000 Kelvin P/N: LS045310 B=Black, W=White, Z=Bronze



POWER PACK 12V 100W single tap, built in adjustable timer and photo cell. P/N: LE095101



10 Pack. Replacement part; also included with post cap lights. P/N LE095104



1.2 watts, 12 LEDS (3 LEDS per side), 156 Lumens, with an approximate effective Lumen output of 39 Lumens, 4,000 Kelvin P/N: LE045311 B=Black, W=White, Z=Bronze



3IN LOW PROFILE POST CAP

(without light) P/N CC025303 B=Black, W=White, Z=Bronze



REPLACEMENT PARTS

RAILING PANEL PARTS	
	VT393106
Victorian Top Rail Snap - 6ft	
Victorian Top Rail Snap - 8ft	VT393108
Alta Top Rail Snap - 6ft	AL893106
Alta Top Rail Snap - 8ft	AL893108
Bottom Rail Snap - 6ft	SH093106
Bottom Rail Snap – 8ft	SH093108
Victorian Continuous Top Rail Snap - 18ft Length	VT393118
Alta Continuous Top Rail Snap - 18ft Length	AL893118
SMALL PARTS	
Support Leg w/ color screw	SL09403K
3IN POST PARTS	•
Base Plate Vinyl Skirt for 3in Post	BC015305
Post Cap for 3in Post (Standard)	CC044300
Low Profile 3in Post Cap	CC025303
2IN POST PARTS	
Base Plate Vinyl Skirt for 2in Post	BC015204
2in Crossover Bracket	CL044204
2in Stair Crossover Bracket	CL04425
HARDWARE	•
#8x3/4in Self-tapping Screws 16/pack	ST09934K
#8 x 1-1/2in Self-tapping Screws - 20 pack	ST099320
#14 x 1-1/2in Self-tapping Screws - 20 pack	ST099520
M8 x 80mm Stainless Steel Hex Head (13mm) Screw - 1 ct.	SS009880
Vertical Cable Replacement Kit for Stair or Deck	VC681000k
P = P a = b / b a = b / b a =	

36in Vertical Cable Repair Kit VC081000 Vertical Cable Tension Block & Set Screws CR028101 Allen Wrench, M2.5 Short Arm, Vertical Cable CR007006 36in Vertical Cable Stiffener RP064136 42in Vertical Cable Stiffener RP064142 HORIZONTAL CABLE REPLACEMENT PARTS Cable Deck Support Picket NP063500 NP063501 Cable Stair Support Picket Cable Deck Picket Plug CR004301 Cable Stair Picket Plug CR054301 Cable Stair Angle Washer CR004007 Cable Deck Post Hole Plug CR004008 Cable Stair Post Hole Plug CR004009 3in x 36in Cable 90° Corner Post Insert BF045536 0.25in Hole x 0.75in L Christmas Tree Clip -CL120262 0.728in Head 1/8in T-316 Threaded Stud Receiver, 1/4in UNC CR004001 thread (Body Length: 3-1/32in) 1/8in T-316 Cable Receiver (Body Length: 3-1/32in) CR004002 T-316 Bright Polished Fast Fitting Dome Cap CR025001 Allen Wrench, M6, Horizontal Cable CR007007

B=Black, W=White, Z=Bronze (where applicable)

VERTICAL CABLE REPLACEMENT PARTS

FOR COMPLETE INSTALLATION INSTRUCTIONS, VISIT HARMONYRAILING.COM.

B=Black, W=White, Z=Bronze (where applicable)

ADA HANDRAILS



ADA PIPE RAIL AND **90° RETURN KIT**

Kit includes:

- 1 94in Pipe
- 2 90° Wall Returns and Covers
- 2 3in Post Backer Plates
- 2 Joiner Rings
- 6 #10 x 1.5in Self-tapping Screws
- 4 #8 x 3/4in Color Matched Self-tapping Screws Installation Instructions

P/N: AD901102 B=Black, W=White, Z=Bronze



ADA PIPE RAIL **EXTENSION KIT**

Kit includes:

- 1 94in Pipe
- 2 6in Joiners
- 2 Joiner Rings
- 2 Rail Support Brackets with adapters and caps
- 2 3in Post Backer Plates 6 - #10 x 1-1/2in Self-tapping
- Screws 8 - #8 x 3/4in Color Matched Self-

tapping Screws Installation Instructions

P/N: AD901103 B=Black, W=White, Z=Bronze

ADA 90° RETURN KIT

Required when Pipe Rail is cut into two pieces. Does not include 94in pipe rail.

Kit includes:

- 2 90° Wall Returns and Covers
- 2 3in Post Backer Plates
- 2 Joiner Rings
- 6 #10 x 1-1/2in Self-tapping Screws
- 4 #8 x 3/4in Color Matched Self-tapping Screws

P/N: AD901101 B=Black, W=White, Z=Bronze



ADA HANDICAP LOOP KIT

Kit includes:

- 2 Handicap Loops
- 2 Rail Support Brackets with adapters and caps
- 2 Adjustable Elbows
- 2 3in Post Backer Plates
- 12-#8 x 3/4in Self-tapping Screws 6 - #10 x 1-1/2in Self-tapping Screws

Installation Instructions

P/N: AD901104 B=Black, W=White, Z=Bronze

ADA HANDRAILS CAN BE USED FOR STAIRS, RAMPS AND HORIZONTAL APPLICATIONS.



ADA 1.5in x 94in Pipe Rail P/N AD903194

90° Wall Return P/N AD905118

ADA Support Bracket Use on 2in and 3in Posts. P/N AD908102





ADA 6in Pipe Joiner P/N AD905178



ADA Handicap Loop P/N AD905168



Straight End Wall Mount P/N AD905128

ADA 90° Elbow P/N AD905158

ADA Adjustable Elbow P/N AD958204 Order 4X #8x3/4in screws for each elbow (sold separately).

ADA 1.5in Joiner Ring P/N AD905188

ADA End Cap Available in black only. P/N AD905198

3in Post Backer Plate P/N AD905248

FIND INSTRUCTIONS AND INSTALL VIDEOS AT HARMONYRAILING.COM.

Rail to Bracket Attach Screws

#8 x 3/4in Self-tapping Screw. 20-pack. P/N ST091820 B=Black. W=White. Z=Bronze

Bracket to Metal Post Attach Screws #10 x 1-1/2in Self-tapping

Screw. 20-pack. P/N ST091020

Support Bracket Attach Screws

#14 x 1-1/2in Self-tapping Screw. 20-pack. P/N ST099520



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Installation Instructions







SCREEN RAIL SYSTEM



6FT W SCREEN RAIL PANEL KITS

- 1 6ft W Screen Rail Panel (Actual Length = 69.43in)
- 1 6ft Top Rail Snap
- 1 6ft Perimeter Channel
- 2 Locating Blocks
- 6 L Brackets
- 4 #8 x 1in Self-tapping Screws
- 1 30ft x.315in Flat Screen Spline
- Installation Instructions 36in H Panel Kit - P/N: SK068306

42in H Panel Kit - P/N: SK068306

B=Black, W=White, Z=Bronze



SCREEN RAIL DOOR FRAME KITS

- 2 Screen Posts
- 1 Two-Piece 3ft Screen Post
- 1 3ft Perimeter Channel
- 4 Locating Blocks
- 3 L Brackets
- 8 #8 x lin Self-tapping Screws 1 - 30ft x .315in Flat Screen Spline Installation Instructions 8.5ft Kit - P/N: SK024208 12ft Kit - P/N: SK024212

B=Black, W=White, Z=Bronze



SCREEN RAIL POST KITS

1 - Screen Post 4 - L Brackets 8 - #8 x 1in Self-tapping Screws Installation Instructions Used in conjunction with railing panel kit if opening is over 6ft 8.5ft Kit - P/N: SK042208 12ft Kit - P/N: SK042212 B=Black, W=White, Z=Bronze





CHANNEL KITS

2 - Perimeter Channels 8 - L Brackets

8 - L Brackets

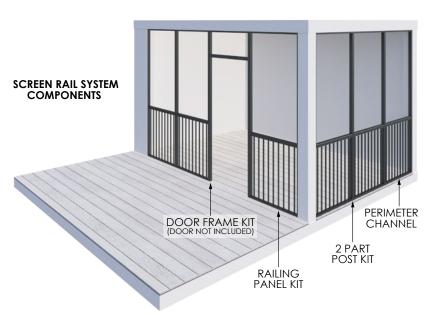
1 - 30ft x.315in Flat Screen Spline

Installation Instructions 8.5ft Kit - P/N: SK002208

12ft Kit - P/N: SK002212

B=Black, W=White, Z=Bronze

NOTE: Perimeter Channels may be used separately, without railings. However, most building codes require railings if screen enclosure is over 30in from ground level.



ALUMINUM FRAMING SYSTEM

The Harmony Railing® Aluminum Framing System is available in a variety of sizes and configurations. Contact your representative for more information.





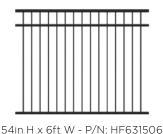
1/2in x 3/4in FENCE SYSTEM

Uses patented Ultralox Interlocking® assembly

1/2in x 3/4in BALUSTER FENCE PANELS



48in H x 6ft W - P/N: HF621406 48in H x 8ft W - P/N: HF621408



54in H x 8ft W - P/N: HF631508



60in H x 6ft W - P/N: HF631606 60in H x 8ft W - P/N: HF631608

Fence Panel Kits Include: Preassembled Fence Panel, Fence Cap (top rail cover), Panel Attach Kit for securing to two posts and Installation Instructions. Actual Panel Lengths: 6ft Panels = 69.43in, 8ft Panels = 91.31in. Actual Panel Heights: 48in Panels = 46.24in; 54in Panels = 52.12in: 60in Panels = 58.12in.

1/2in x 3/4in BALUSTER FENCE GATES



48in H x 48in W - P/N: HG671448



54in H x 48in W - P/N: HG671454



60in H x 48in W - P/N: HG671460

Gate Kits Include: Pre-Assembled Gate Panel, Self-Closing Hinges, Keyed Latching Hardware, Installation Instructions. Actual Gate Lengths: 47in. Actual Gate Heights: 48in Gates = 49.9in; 54in Gates = 55.9in; 60in Gates = 61.9in.

SURFACE MOUNT FENCE POSTS

48in H x 2in W - P/N: HP631248 48in H x 3in W - P/N: HP631348

BURIED FENCE POSTS

48in H x 2in W - P/N: HP631280 48in H x 3in W - P/N: HP631380



54in H x 2in W - P/N: HP631254 54in H x 3in W - P/N: HP631354



60in H x 3in W - P/N: HP631360



60in H x 2in W - P/N: HP631292 60in H x 3in W - P/N: HP631392

Surface Mount Fence Posts include: Pre-Assembled Post and Base Plate, Base Plate Plugs and Post Cap. Actual Surface Mount Post Heights: 48in Posts = 49.375in; 54in Posts= 55.375in; 60in Posts = 61.375in.

Buried Fence Posts include Aluminum Fence Post and Post Cap. Actual Buried Post Heights: 48in Posts = 80in; 54in Posts= 86in; 60in Posts = 92in.



Required when fence panel is cut and attaching more than one section. P/N: HF671300

FENCE ATTACH KIT



22.5° FENCE ATTACH KIT

Required for 45° fence corners. Refer to installation instructions for proper post placement. P/N: HF671322

For all parts on this page add: B=Black, W=White, Z=Bronze

All fencing is offered in an architectural grade powder coat. Contact your Harmony railing sales representative for all available sizes.

3/4in x 3/4in FENCE SYSTEM

Uses patented Ultralox Interlocking® assembly

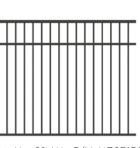
3/4in x 3/4in BALUSTER FENCE PANELS



48in H x 6ft W - P/N: HF631406 48in H x 8ft W - P/N: HE631408



54in H x 6ft W - P/N: HF631456 54in H x 8ft W - P/N: HF631468



60in H x 6ft W - P/N: HF631506 60in H x 8ft W - P/N: HF631508 72in H x 6ft W - P/N: HF631606

72in H x 8ft W - P/N: HF631608

Fence Panel Kits Include: Preassembled Fence Panel, Fence Cap (top rail cover), Panel Attach Kit for securing to two posts and Installation Instructions. Actual Panel Lengths: 6ft Panels = 69.43in, 8ft Panels = 91.31in. Actual Panel Heights: 48in Panels = 46.24in; 54in Panels = 52.12in; 60in Panels = 58.12in; 72in Panels = 70.12in.

3/4in x 3/4in BALUSTER FENCE GATES









48in H x 48in W - P/N: HF631448

54in H x 48in W - P/N: HF631454

60in H x 48in W - P/N: HF631460

72in H x 48in W - P/N: HF631472

Gate Kits Include: Pre-Assembled Gate Panel, Self-Closing Hinges, Keyed Latching Hardware, Installation Instructions. Actual Gate Lengths: 47in. Actual Gate Heights: 48in Gates = 49.9in; 54in Gates = 55.9in; 60in Gates = 61.9in; 72in Gates = 74.53in.

SURFACE MOUNT FENCE POSTS



48in H x 2in W - P/N: HP631248 48in H x 3in W - P/N: HP631348

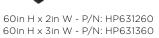
BURIED FENCE POSTS

48in H x 2in W - P/N: HP631280

48in H x 3in W - P/N: HP631380







72in H x 2in W - P/N: HP631272 72in H x 3in W - P/N: HP631372



54in H x 2in W - P/N: HP631286 54in H x 3in W - P/N: HP631386

60in H x 2in W - P/N: HP631292 60in H x 3in W - P/N: HP631392

72in H x 2in W - P/N: HP631204 72in H x 3in W - P/N: HP631304

Surface Mount Fence Posts include: Pre-Assembled Post and Base Plate, Base Plate Plugs and Post Cap. Actual Surface Mount Post Heights: 48in Posts = 49.375in; 54in Posts = 55.375in; 60in Posts = 61.375in; 72in Posts = 74in.

15

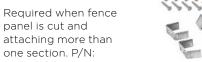
Buried Fence Posts include Aluminum Fence Post and Post Cap. Actual Buried Post Heights: 48in Posts = 80in; 54in Posts= 86in; 60in Posts = 92in; 72in Posts = 104in.



FENCE ATTACH KIT

panel is cut and

one section. P/N:



22.5° FENCE ATTACH KIT

Required for 45° fence corners. Refer to installation instructions for proper post placement. P/N: HF671322

For all parts on this page add: B=Black, W=White, Z=Bronze

All fencing is offered in an architectural grade powder coat. Contact your Harmony railing sales representative for all available sizes.

Fence panel size options may vary. Contact your Sales Representative for current offering.

HF671300

HARMONY RAILING® BALUSTER RAILING PLANNER



WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
PREASSEMBLED ALUMINUM BALL	JSTER PAN	IELS	
6ft x 36in Baluster Panel (actual length 69.43in)	HR362306	HR862306	
6ft x 42in Baluster Panel (actual length 69.43in)	HR362406	HR862406	
8ft x 36in Baluster Panel (actual length 91.31in)	HR362308	HR862308	
8ft x 42in Baluster Panel (actual length 91.31in)	HR362408	HR862408	
6ft x 36in Continuous Rail (act. lgth 69.43in)*	HRO	62306	
6ft x 42in Continuous Rail (act. lgth 69.43in)*	HROG	52406	
8ft x 36in Continuous Rail (act. lgth 91.31in)*	HRO	62308	
8ft x 42in Continuous Rail (act. lgth 91.31in)*	HRO	62408	
PREASSEMBLED ALUMINUM BALL	JSTER STA	IR PANEL	.s
6ft x 36in Stair Panel (actual length 69.43in)	HS352306	HS852306	
8ft x 36in Stair Panel (actual length 91.31in)	HS352308	HS852308	
6ft x 36in Continuous Stair Panel (69.43in)*	HSOS	52306	
6ft x 42in Continuous Stair Panel (69.43in)*	HSOS	52406	
8ft x 36in Continuous Stair Panel (91.31in)*	HSOS	52308	
8ft x 42in Continuous Stair Panel (91.31in)*	HSO5	52408	

*Top rails sold separately with Continuous Rail and Continuous Stair Panels.

Part Number Plus Color Identifier: B=Black, W=White, Z=Bronze

WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
ALUMINUM POST KITS INCLUDES: POST AND BASE PLATE, POST CAF	, AND POST	BASE VINY	L SKIRT.
36in x 3in Post Kit (actual length 38.25in)	HK4	41336	
42in x 3in Post Kit (actual length 43.5in)	HK4	41342	
48in x 3in Post Kit (actual length 48in)	HK4	41348	
36in x 2in Post Kit (actual length 34.06in)	HK3	41236	
42in x 2in Post Kit (actual length 39.625in)	HK3	41242	
48in x 2in Post Kit (actual length 48in)	HK3-	41248	
ADDITIONAL KITS			
Continuous Top Rail - 18ft (B,W,Z)	VT393118	AL893118	
Deck & Stair Panel Attach Kit	HC39500		
22.5° Panel Attach Kit	HCO	HC06422	
45° Wall Mount Kit	HCO	HC06445	
Straight Wall Mount Kit	HC39100	HC89100	
Rail Clip Jig/Touch-Up Paint	HJ3	9700	
36in Gate Kit (adjustable up to 48in wide for 49in openings)	CG6	01349	
Alin Gate Kit (adjustable up to 48in wide for 49in CG601449 ppenings)			

Prior to construction, check with your local regulatory agency for special code requirements in your area. Common railing height is 36in or 42in. Never span posts more than 8ft on center for baluster railing systems and 6ft on center for glass railing systems. Always ensure there is proper blocking under each post as per installation instructions. Read installation instructions and view installation videos to get a complete understanding of how the Harmony Railing® products assemble.

Written installation instructions and videos can be found online at **HarmonyRailing.com**.

HELPFUL ORDERING INFORMATION:

- Baluster section kits include attachment clips and screws. If panels are cut and two pieces are used for installation, a separate attachment kit must be purchased.
- 3. Anchors and fasteners to secure posts to concrete or wood are **NOT INCLUDED** in kits.
- 4. Maximum post spacing on deck for baluster railing is 8ft on center and glass railing is 6ft on center.
- If using 1/4in tempered glass panel kit, glass panels must be purchased separately from a local glass company.

- Actual baluster panel sizes: 6ft Panels = 69.43in; 8ft Panels = 91.31in.
- 3in posts are required to reach 6ft & 8ft lengths. Stair railing panels are shipped at a 37° angle.
- Panels are adjustable and will accommodate 30-40° stair angles. **CAUTION**: Over adjusting stair panels will cause
- loose and rattling balusters. • 45° deck angles require 22.5°clips applied to
- each side of the post. The 22.5° clip kit is sold **SEPARATELY**.
- Using 2 Posts at top of stairs is recommended if compound angle cut is required.

1/4IN TEMPERED GLASS RAILING PLANNER



WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
GLASS FRAME SECTIONS			
6ft Aluminum Frame for Full 1/4in Tempered Glass Panel (Actual length 69.43in, Top Rail not included)	HG0	31206	
Top Rail Snap - 69.43in	VT393106	AL893106	
1/4in Tempered Glass Panels (Must be ordered from a local glass company)	N/A	N/A	
PREASSEMBLED ALUMINUM BALU	STER STA	IR PANE	LS
6ft x 36in Stair Panel (actual length 69.43in)	HS352306	HS852306	
8ft x 36in Stair Panel (actual length 91.31in)	HS352308	HS852308	
6ft x 36in Continuous Stair Panel (69.43in)*	HS05	52306	
6ft x 42in Continuous Stair Panel (69.43in)*	HS05	52406	
8ft x 36in Continuous Stair Panel (91.31in)*	HS05	52308	
8ft x 42in Continuous Stair Panel (91.31in)*	HSOS	52408	

*Top rails sold separately with Glass Frame Sections, Continuous Rail and Continuous Stair Panels.

Part Number Plus Color Identifier: B=Black, W=White, Z=Bronze

WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
ALUMINUM POST KITS INCLUDES: POST AND BASE PLATE, POST CAP		BASE VINY	ISKIRT
36in x 3in Post Kit (actual length 38.25in)		41336	
42in x 3in Post Kit (actual length 43.5in)		41342	
48in x 3in Post Kit (actual length 48in)	-	41348	
36in x 2in Post Kit (actual length 34.06in)	HK34	41236	
42in x 2in Post Kit (actual length 39.625in)	HK3	41242	
48in x 2in Post Kit (actual length 48in)	HK34	HK341248	
ADDITIONAL KITS	·		
Continuous Top Rail - 18ft (B,W,Z)	VT393118	AL893118	
Wood Grain Continuous Top Rail - 18ft (G,O)	VT393118	N/A	
Wood Grain Top Rail - 8ft (G,O)	VT393108	N/A	
Glass Panel Attach Kit	HC03400		
22.5° Glass Panel Attach Kit	HCO	HC03422	
45° Wall Mount Kit	НСО	HC06445	
Straight Wall Mount Kit	HC39100	HC89100	
Rail Clip Jig/Touch-Up Paint	HJ39	9700	
36in Gate Kit (adjustable up to 48in wide for 49in openings)	CG68	31349	
42in Gate Kit (adjustable up to 48in wide for 49in openings)	CG68	31449	

Prior to construction, check with your local regulatory agency for special code requirements in your area. Common railing height is 36in or 42in. Never span posts more than 8ft on center for baluster railing systems and 6ft on center for glass railing systems. Always ensure there is proper blocking under each post as per installation instructions. Read installation instructions and view installation videos to get a complete understanding of how the Harmony Railing* products assemble.

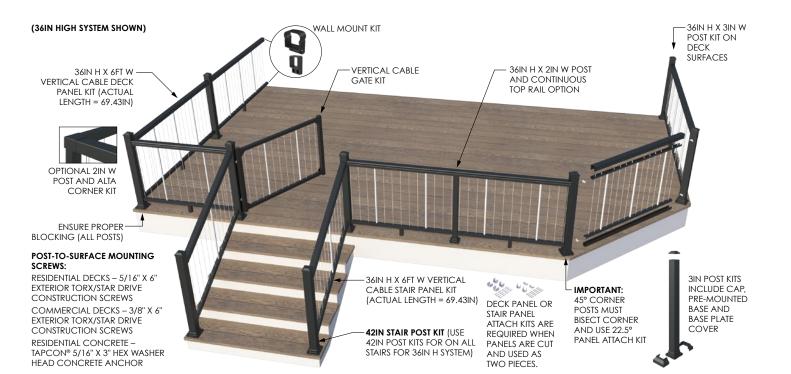
Written installation instructions and videos can be found online at **HarmonyRailing.com**.

HELPFUL ORDERING INFORMATION:

- Baluster section kits include attachment clips and screws. If panels are cut and two pieces are used for installation, a separate attachment kit must be purchased.
- 3. Anchors and fasteners to secure posts to concrete or wood are **NOT INCLUDED** in kits.
- 4. Maximum post spacing on deck for baluster railing is 8ft on center and glass railing is 6ft on center.
- If using 1/4in tempered glass panel kit, glass panels must be purchased separately from a local glass company.

- Actual baluster panel sizes: 6ft Panels = 69.43in;
 8ft Panels = 91.31in.
- 3in posts are required to reach 6ft & 8ft lengths.
 Stair railing panels are shipped at a 37° angle.
- Panels are adjustable and will accommodate 30-40° stair angles.
- **CAUTION**: Over adjusting stair panels will cause loose and rattling balusters.
- 45° deck angles require 22.5° clips applied to each side of the post. The 22.5° clip kit is sold **SEPARATELY**.
- Using 2 Posts at top of stairs is recommended if compound angle cut is required.

VERTICAL CABLE RAILING PLANNER



WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
VERTICAL CABLE RAILING PANELS	5		
36in H x 6ft W Vertical Cable Panel (act. length 69.43in)	VC662306	VC162306	
36in H x 6ft W Vertical Cable Stair Panel (act. length 69.43in)	VC652306	VC152306	
36in H x 8ft W Vertical Cable Panel (act. length 91.31in)	VC662308	VC162308	
42in H x 6ft W Vertical Cable Panel (act. length 69.43in)	VC662406	VC162406	
42in H x 6ft W Vertical Cable Stair Panel (act. length 69.43in)	VC652406	VC152406	
42in H x 8ft W Vertical Cable Panel (act. length 91.31in)	VC662408	VC162408	
ALUMINUM POST KITS INCLUDES: POST AND BASE PLATE, POST CAP	, AND POST	BASE VINYI	_ SKIRT.
36in H x 3in W Post Kit (actual length 38.25in)	HK4	41336	
42in H x 3in W Post Kit (actual length 43.5in)	HK4	41342	
48in H x 3in W Post Kit (actual length 48in)	HK44	41348	
36in H x 2in W Post Kit (actual length 34.06in)	HK3	41236	
42in H x 2in W Post Kit (actual length 39.625in)	HK3	41242	
48in H x 2in W Post Kit (actual length 48in)	HK34	41248	

WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
ADDITIONAL KITS			
Top Rail Snap - 6ft	VT393106	AL893106	
Deck & Stair Panel Attach Kit	ck & Stair Panel Attach Kit HC39500		
22.5° Panel Attach Kit	HC06422		
45° Wall Mount Kit	HC06445		
Straight Wall Mount Kit	HC39100	HC89100	
Rail Clip Jig/Touch-Up Paint	HJ39700		
36in H Gate Kit (adjustable up to 49in wide for 50in openings)	HG07518		
42in H Gate Kit (adjustable up to 49in wide for 50in openings)	HG07520		

Part Number Plus Color Identifier: B=Black, W=White, Z=Bronze

Prior to construction, check with your local regulatory agency for special code requirements in your area. Common railing height is 36in or 42in. Never span posts more than 8ft on center for baluster railing systems and 6ft on center for glass railing systems. Always ensure there is proper blocking under each post as per installation instructions. Read installation instructions and view installation videos to get a complete understanding of how the Harmony Railing* products assemble.

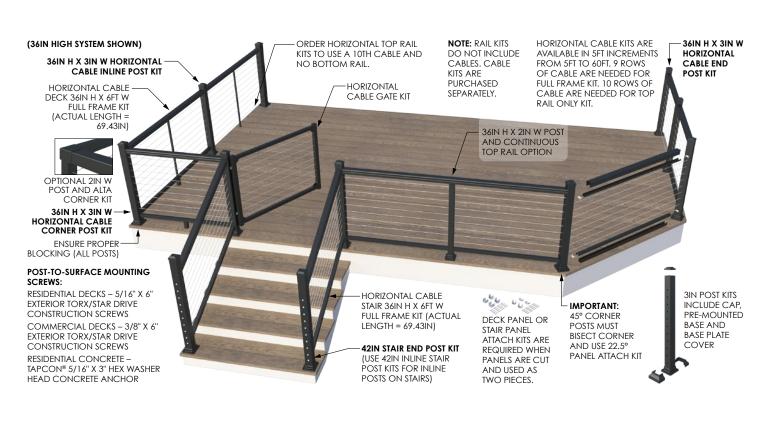
HELPFUL ORDERING INFORMATION:

- Baluster section kits include attachment clips and screws. If panels are cut and two pieces are used for installation, a separate attachment kit must be purchased.
- 3. Anchors and fasteners to secure posts to concrete or wood are **NOT INCLUDED** in kits.
- Maximum post spacing on deck for vertical cable railing is 6ft on center.

Written installation instructions and videos can be found online at **HarmonyRailing.com**.

- Actual panel lengths: 6ft Panels = 69.43in; 8ft Panels = 91.31in.
- 3in posts are required to reach 6ft lengths.
- Stair railing panels will accommodate 30-40° stair angles.
- 45° deck angles require 22.5° clips applied to each side of the post. The 22.5° clip kit is sold SEPARATELY.
- Using 2 Posts at top of stairs is recommended if compound angle cut is required.

HORIZONTAL CABLE RAILING PLANNER



WHAT YOU WILL NEED	VICT. P/N	ALTA P/N	QTY
HORIZONTAL CABLE RAILING FRAM	1E KITS		
36in / 42in H x 6ft W Horizontal Cable Deck Full Frame Kit	TF661306	TF161306	
36in / 42in H x 6ft W Horizontal Cable Deck Top Rail Kit	TR661306	TR161306	
36in / 42in H x 8ft W Horizontal Cable Deck Full Frame Kit	TF661308	TF161308	
36in / 42in H x 8ft W Horizontal Cable Deck Top Rail Kit	TR661308	TR161308	
36in / 42in H x 6ft W Horizontal Cable Stair Full Frame Kit	TF651306	TF151306	
36in / 42in H x 6ft W Horizontal Cable Stair Top Rail Kit	TR651306	TR151306	
36in / 42in H x 8ft W Horizontal Cable Stair Full Frame Kit	TF651308	TF151308	
36in / 42in H x 8ft W Horizontal Cable Stair Top Rail Kit	TR651308	TR151308	
HORIZONTAL CABLE KITS			
5ft Horizontal Cable Kit for 3in posts	CW6	0305	
10ft Horizontal Cable Kit for 3in posts	CW6	0310	
15ft Horizontal Cable Kit for 3in posts	CW6	0315	
20ft Horizontal Cable Kit for 3in posts	CW6	0320	
25ft Horizontal Cable Kit for 3in posts	CW60325		
30ft Horizontal Cable Kit for 3in posts	CW60330		
35ft Horizontal Cable Kit for 3in posts	CW60335		
40ft Horizontal Cable Kit for 3in posts	CW60340		
45ft Horizontal Cable Kit for 3in posts	CW6	0345	
50ft Horizontal Cable Kit for 3in posts	CW6	0350	
55ft Horizontal Cable Kit for 3in posts	CW6	0355	
60ft Horizontal Cable Kit for 3in posts	CW6	0360	
5ft Horizontal Cable Kit for 2in posts	CW9	0205	
10ft Horizontal Cable Kit for 2in posts	CW9	0210	
15ft Horizontal Cable Kit for 2in posts	CWS	0215	
20ft Horizontal Cable Kit for 2in posts	CW9	0220	
25ft Horizontal Cable Kit for 2in posts	CW90225		
30ft Horizontal Cable Kit for 2in posts	CW9	0230	
35ft Horizontal Cable Kit for 2in posts	CW9	0235	
40ft Horizontal Cable Kit for 2in posts	CW9	0240	
45ft Horizontal Cable Kit for 2in posts	CW9	0245	
50ft Horizontal Cable Kit for 2in posts	CW9	0250	
55ft Horizontal Cable Kit for 2in posts	CW9	0255	
60ft Horizontal Cable Kit for 2in posts	CW9	0260	

WHAT YOU WILL NEED	VICT. ALTA QTY P/N P/N QTY
HORIZONTAL CABLE ALUMINUM PO INCLUDES: POST AND BASE PLATE, POST CAP,	OST KITS
36in H x 3in W Horizontal Cable End Post Kit	PC6E1336
36in H x 3in W Horizontal Cable Inline Post Kit	PC611336
36in H x 3in W Horizontal Cable Corner Post Kit	PC6C1336
42in H x 3in W Horizontal Cable Inline Stair Post Kit	PC6S1342
42in H x 3in W Horizontal Cable Stair Bottom Post Kit	PC6B1342
42in H x 3in W Horizontal Cable End Post Kit	PC6E1342
42in H x 3in W Horizontal Cable Inline Post Kit	PC6I1342
42in H x 3in W Horizontal Cable Corner Post Kit	PC6C1342
48in H x 3in W Horizontal Cable Inline Stair Post Kit	PC6S1348
48in H x 3in W Horizontal Cable Stair Bottom Post Kit	PC6B1348
36in H x 2in W Horizontal Cable End Post Kit	PC6E1236
36in H x 2in W Horizontal Cable Inline Post Kit	PC6I1236
36in H x 2in W Horizontal Cable Corner Post Kit	PC6C1236
42in H x 2in W Horizontal Cable Inline Stair Post Kit	PC6S1242
42in H x 2in W Horizontal Cable End Post Kit	PC6E1242
42in H x 2in W Horizontal Cable Inline Post Kit	PC6I1242
42in H x 2in W Horizontal Cable Corner Post Kit	PC6C1242
48in H x 2in W Horizontal Cable Inline Stair Post Kit	PC6S1248
TOOLS	
Cable Gripper Tool	TC097606
Horizontal Cable Tool Kit. Includes: cable threading tool, 90° cable threading tool and cable release tool.	TK32750
Stainless Steel Cable Cutter	TC697703
ADDITIONAL KITS	· · · · · · · · · · · · · · · · · · ·
Top Rall Snap - 6ft	VT393106 AL893106
Deck & Stair Panel Attach Kit	HC39500
22.5° Panel Attach Kit	HC06422
Rail Clip Jig/Touch-Up Paint	HJ39700
36in H Gate Kit (adjustable up to 49in wide for 50in openings)	HG07518
42in H Gate Kit (Width is not adjustable. Actual width: 49in wide for 50in openings)	HG07520
Part Number Plus Color Identifier: B=Black W=White 7=B	10070

Part Number Plus Color Identifier: B=Black, W=White, Z=Bronze

Prior to construction, check with your local regulatory agency for special code requirements in your area. Common railing height is 36in or 42in. Never span posts more than Sti on center for horizontal cable raling systems. Always ensure there is proper blocking under each post as per installation instructions. Read installation instructions and view installation videos to get a complete understanding of how the Harmony Railing® products assemble

HELPFUL ORDERING INFORMATION:

- Frame kits include attachment clips and screws. If panels are cut and two pieces are used for installation, a separate attachment kit must be purchased.
- 3 Anchors and fasteners to secure posts to concrete or wood are NOT INCLUDED in kits 4
- Maximum post spacing on deck and stairs for horizontal cable railing is 8ft on center.

- Actual panel lengths: 6ft Panels = 69.43in; 8ft Panels = 91.31in.
 3in posts are required to reach 6ft & 8ft lengths.
 45° deck angles require 22.5°clips applied to each side of the post. The
- - 22.5° clip kit is sold SEPARATELY 2.5° CIID KIL IS SOLO SEPARATELT. Using 2 Posts at top of stairs is recommended if compound angle cut is required.

TOOLS RECOMMENDED FOR INSTALLATION



Cordless Drill (hammer drill for concrete)



Bar Clamps



6in #2 Square Drive Bit



Level



Miter Saw (with nonferrous blade)



Horizontal Cable Tool Kit



Tape Measure and Pencil



84-Tooth Nonferrous Blade



Cable Gripper Tool



Safety Glasses

3/16in Drill Bit

3/16in Masonry Drill Bit (concrete applications)



5/16in & 5/8in Drill Bits (for LED Lighting application)



Stainless Steel Cable Cutter

SYSTEM EVALUATION

Harmony Railing[®] (Harmony) aluminum baluster systems have been evaluated for structural integrity by an independent laboratory as per ICC-ES AC273 acceptance criteria (approved/revised October 2020) for handrails and guards. The Harmony aluminum railing systems have been evaluated with 1/2 in x 3/4 in aluminum balusters (6063-T5) assembled using the patented Ultralox Interlocking® assembly process by which guardrail infill components are press-locked together. Harmony's 1/4in tempered glass panel system (ANSI Z97.1 tempered glass) has been evaluated with a total railing span of 72in with a Harmony 3in post attached at each end and secured to a concrete substrate with 4-Hilti KH-EZ 1/4in x 3in concrete anchors. When the guardrail is installed in configurations other than described in the installation instructions, the installation configuration and fastening detail must be specified by a licensed engineer.

When Harmony aluminum railing systems are assembled under the conditions described above, the railings meet the guardrail requirements of 1607.7.1.1 of the 2018 International Building Code (IBC).

When the Harmony guardrail is installed in configurations other than described above, each installation shall be designed using numerical calculation methods by a registered professional engineer licensed in the state in which the project is constructed. Sealed shop drawings shall be made available to interceded parties to demonstrate compliance with application in which the project is constructed. If Harmony railings are installed contrary to the specific assembly described above and sealed engineering drawings are not available, then the railing is intended for decorative purposes only and cannot be used in applications where structural railing systems are required by local or international building code.

The diagrams and instructions provided with each system are for illustration purposes only and are not meant to replace a licensed professional. Any construction or use of the product must be in accordance with all local zoning and/or building codes. The consumer assumes all risks and liability associated with the construction or use of this product. The consumer or contractor should take all necessary steps to ensure the safety of everyone involved in the project, including, but not limited to, wearing the appropriate safety equipment. Except as contained in the written limited warranty. Harmony does not provide any other warranty; either expressed or implied, and shall not be liable for any damages, including consequential damages.

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Full Glass Panels with ADA Handrails



Drink Rail System on White Baluster Railing

HARMONY RAILING® 20-YEAR LIMITED WARRANTY

Harmony Railing[®] warrants its railing products to be free from manufacturing defects in material and workmanship to the original consumer purchaser. In addition to manufacturing defects, this warranty covers cracking, peeling and blistering of the finish of our products.

This warranty does not cover damage caused by abnormal or improper use, improper product installation, accidents, alterations, welding, neglect, damage by lawn care equipment, abrasion, harsh chemicals, pool chemicals, snow and ice removal chemicals, air pollutants, improper service or lack of and damage caused by fire, flood or acts of God. This warranty does not cover corrosion from cuts, scratches, dents or nicks. Products with a residential installation located one (1) mile or less from any coastline shall have a three (3) year warranty from the date of purchase. Products located 1 mile or less from any coastline shall qualify for a 10-year Limited Warranty if an AkzoNobel Interpon 700 polyester epoxy primer (EL015Q) is applied prior to the application of the above Interpon D2000 Super Polyester Architectural Powder Coating (Ultralox Coastal Coating). AkzoNobel Interpon 700 polyester epoxy primer (EL015Q) powder coating shall only be applied by approved Interpon D applicators as per above instructions. Products in direct contact with saltwater do not qualify for any Ultralox Interlocking warranty.

REGISTER YOUR PRODUCT

We want to be sure you have the safety and security of knowing that your Harmony product is here to stay. To activate the warranty on your product, please complete the registration form online within sixty (60) days of your purchase date. Please visit: HarmonyRailing.com.

CLAIM PROCEDURE

To make a claim under this Warranty to receive replacement product, the original consumer must, within 90 days of actual or constructive notice of any covered defect in the product, do the following:

- (1) Prepare a letter that includes the following:
 - a. A list of the number of pieces and the size of each piece for which the claim is made.
 - b. Proof of Purchase of the products, as shown on the original invoice.
 - c. Proof of Warranty Original purchaser or homeowner must have registered their product online at HarmonyRailing.com within 60 days of purchase date.
- (2) Mail the above to:

Harmony Railing 2737 West Service Road Eagan, MN 55121

(3) Email to: warranty@harmonyrailing.com

CONDITIONS AND EXCLUSIONS OF THIS WARRANTY:

CLEANING AND CARE INSTRUCTION MUST BE FOLLOWED TO HONOR WARRANTY.

THIS WARRANTY IS NOT TRANSFERABLE. THE AMOUNT OF YOUR RESTITUTION, IF ELIGIBLE, WILL NOT INCLUDE LABOR TO REMOVE THE EXISTING PRODUCT OR INSTALL ANY REPLACEMENT COMPONENTS, SHIPPING CHARGES, SALES TAX OR ANY OTHER CHARGES, NOR WILL HARMONY RAILING* PROVIDE SUCH LABOR OR SERVICE.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES. HARMONY RAILING® MAKES NO OTHER EXPRESS WARRANTIES AND DOES NOT AUTHORIZE ANY OTHER PERSON OR AGENT TO MAKE ANY OTHER EXPRESS WARRANTIES. HARMONY RAILING® NEITHER ASSUMES NOR AUTHORIZES ANY OTHER LIABILITY OR OBLIGATION IN WARRANTY, INCLUDING WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THEIR PRODUCTS. IN NO EVENT SHALL HARMONY RAILING® BE LIABLE FOR ANY CONSEQUENTIAL, SPECIAL OR INCIDENTAL DAMAGES ARISING OUT OF OR CONNECTED WITH THE PURCHASE OR USE OF THEIR PRODUCTS OR FOR ANY BREACH OF WARRANTY.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE. THIS WARRANTY IS APPLICABLE ONLY TO SYSTEMS INSTALLED WITHIN THE CONTINENTAL UNITED STATES AND CANADA.



HARMONY RAILING® CLEANING AND MAINTENANCE GUIDE

BACKGROUND

Harmony Railing® architectural powder coatings are organic coatings that must be regularly cleaned and maintained in order to ensure the decorative and protective properties of the coatings are retained. Records of all cleaning schedules and frequencies shall be kept and maintained by the customer according to the process outlined below and shall be available to Harmony Railing® upon request.

CLEANING METHOD

Usual maintenance of Products must adhere to the following steps:

- Clean using an appropriate cleaning product, as defined below.
- Rinse with clear water.
- Wipe with a soft cloth.
- All surfaces shall be cleaned using a soft cloth or sponge, and no cloth shall be harsher than natural bristle brushes.

If the Product is subject to any hazardous and unusual environmental factors or is located within one (1) mile of the seashore, an estuary or marine environment, Harmony Railing® must be consulted on an individual project basis for best maintenance practices.

CLEANING PRODUCTS

Before cleaning, the customer must consult and adhere to the underlying instructions contained within the Product Data Sheet available online at HarmonyRailing.com.

Usual maintenance cleaning may be done using water with a mild detergent (pH 5 to 8).

If atmospheric pollution has resulted in heavy soiling of the coating, some stains or marks may require stronger domestic products, such as alcohol, petroleum spirits, white spirits or bleach diluted to five percent (5%). In this instance, the customer must rinse the coating immediately after using the cleaning product.

In no circumstance shall any abrasive cleaner, polish or cleaners containing ketones or ether be used.

FREQUENCY

For all Products located within one (1) mile of the seashore:

- Customer shall clean the Product six (6) times per year.
- The cleaning cycle shall commence within two (2) months of installation.
- Cleaning shall be conducted in intervals not to exceed two (2) months.
- Customer shall maintain fully documented records throughout the Warranty term.

For all Products located more than one (1) mile of the seashore:

- Customer shall clean the Product four (4) times per year.
- The cleaning cycle shall commence within three (3) months of installation.
- Cleaning shall be conducted in intervals not to exceed three (3) months.
- Customer shall maintain fully documented records throughout the Warranty term.

ADDITIONAL FACTORS

Damage from installation, mechanical processes, jig marks and other related defects must be repaired immediately in order for the Warranty to remain in effect.

Protective tapes used in installation must be a in low-tacking quality and must not be left in contact with the surface for more than one (1) month.

Harmony Railing® must approve all sealants and mastics prior to installation in order for Warranty to remain in effect.

REQUEST A FREE ESTIMATE



Visit HarmonyRailing.com for image galleries, technical data, resources or a FREE ESTIMATE for your project.

Our team is ready to help you get all of the information you need including a full parts list, an official technical take off drawing and top customer service. Scan the code to request yours now!



HarmonyRailing.com

(844) 724-5001

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